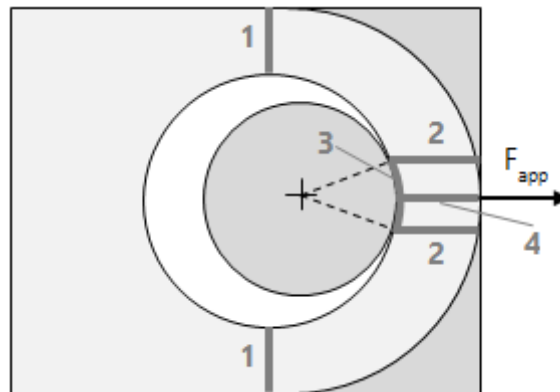


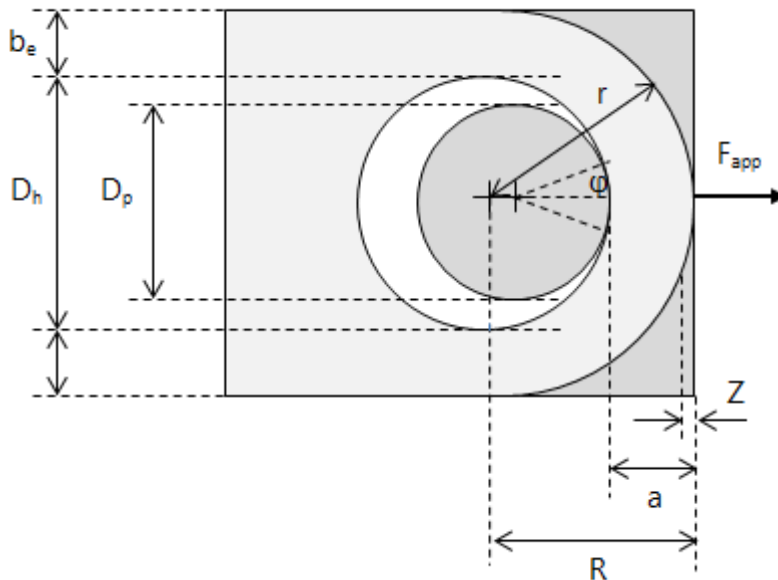
# Lifting Lug Analysis

Lug analysis involves several failure modes, associated with different areas of the lug:

1. Tension failure across the net section
2. Shear failure along two planes
3. Bearing failure
4. Hoop tension failure/fraction on single plane
5. Out of plane buckling (dishing)



This application analyzes a lug according to the ASME BTH-205 method. The analysis only applies for lugs under axial loading, and does not account for the interaction between the lug and pin, or out of plane buckling (dishing)



## Parameters

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Thickness

$$t := 0.75$$

Distance from hole edge to lug edge

$$a := 3.3125$$

Pin diameter

$$D_p := 1.375$$

$$b_e := 1.66$$

Hole diameter

$$D_h := 1.6875$$

Curved edge

$$\text{curved\_edge} := \text{"Y"}$$

Lug yield stress

$$F_y := 36$$

Lug ultimate stress

$$F_u := 58$$

Pin yield stress

$$F_{yp} := 58$$

Applied Load

$$F_{app} := 40$$

## Correction Factors

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## Shear plane locating angle

Locates the two planes along which shear tear out occurs. Ratio of the pin to hole diameter such that a loose fitting pin has a smaller shear plane than a tight-fitting pin

Half angle of the portion of the pin in contact with the lug (Ref 2 eq 9)

$$\phi := 55 \cdot \frac{D_p}{D_h} = 44.815$$

## Design Factor and Service Class

Nd=2: Design Category A lifters (predictable loads, accurately defined or non-severe environmental conditions, no more than 20,000 load cycles)

Nd=3: Design Category B lifters (unpredictable loads, uncertain or severe environmental conditions)

Design factor

$$N_d := 2$$

Service class

$$\text{service\_class} := 0$$

## Effective Width

Effective width (ASME eq 3-46) Protect against dishing failure. Ignore for stiffened lug or constrained against buckling

$$beff1 := 4 \cdot t = 3.000$$

Effective width (ASME eq 3-47 empirical)

$$beff2 := be \cdot 0.6 \cdot \frac{F_u}{F_y} \cdot \sqrt{\frac{D_h}{be}} = 1.618$$

Effective width. This should not be larger than the actual net width

$$beff := \min(beff1, beff2) = 1.618$$

Radius of curvature of edge of lug ( $\geq R$ )

$$r := a + \frac{D_h}{2} = 4.156$$

Distance from hole center to lug edge

$$R := a + \frac{D_h}{2} = 4.156$$

ASME BTH-1-2005. This check can be ignored when  $D_p/D_h > 0.9$

$$D_h D_p := \frac{D_h}{D_p} = 1.227$$

check\_all := "Y"

Strength reduction factor

$$C_r := \begin{cases} 1 & \frac{D_p}{D_h} > 0.9 \text{ and } \text{check\_all} = \text{"N"} \\ 1 - 0.275 \cdot \sqrt{1 - \left(\frac{D_p}{D_h}\right)^2} & \text{otherwise} \end{cases}$$

$$C_r = 0.841$$

## Lug Strength

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### Tensile Strength

Area of net section

$$A_t := 2 \cdot t \cdot b_{eff} = 2.427$$

Ultimate tensile load that would result in tensile failure across net section

$$P_{tu} := C_r \cdot F_u \cdot A_t = 118.318$$

Allowable tensile load

$$P_t := \frac{P_{tu}}{1.2 \cdot N_d} = 49.299$$

Safety factor

$$F_{S_t} := \frac{P_{tu}}{F_{app}} = 2.958$$

ifelse( $F_{S_t} > 1.2 \cdot Nd$ , "pass", "fail") = "pass"

### Single Plane Fracture Strength

Failure along plane collinear with load

Effective area

$$A_b := \left( 1.13 \cdot \left( R - \frac{Dh}{2} \right) + \frac{0.92 \cdot be}{1 + \frac{be}{Dh}} \right) \cdot t = 3.385$$

Ultimate single plane fracture load

$$P_{bu} := Cr \cdot F_u \cdot A_b = 165.018$$

Allowable single plane fracture load (ASME eq 3-48)

$$P_b := \frac{P_{bu}}{1.2 \cdot Nd} = 68.758$$

Safety factor

$$F_{S_b} := \frac{P_{bu}}{F_{app}} = 4.125$$

### Double Plane Fracture Strength

Loss in shear plane length due to curvature at end of lug (ASME eq C3.2). If lug is flat, r is infinity and Z=0

$$Z := \begin{cases} r - \sqrt{r^2 - \left( \frac{Dp}{2} \cdot \sin(\phi) \right)^2} & \text{curved\_edge = "Y"} \\ 0 & \text{curved\_edge = "N"} \end{cases}$$

$$Z = 0.031$$

Total area of two shear planes ASME eq 3-50

$$A_v := 2 \cdot \left( a + \frac{D_p}{2} \cdot (1 - \cos(\phi)) - Z \right) \cdot t = 5.259$$

Ultimate double plane shear load that results in shear tear out along the two planes

$$P_{vu} := 0.7 \cdot F_u \cdot A_v = 213.520$$

Allowable double plane shear load ASME eq 3-49

$$P_v := \frac{P_{vu}}{1.2 \cdot N_d} = 88.967$$

Factor of safety

$$F_{sv} := \frac{P_{vu}}{F_{app}} = 5.338$$

## Bearing Strength

Pin bearing area

$$A_p := D_p \cdot t = 1.031$$

Ultimate bearing load

$$P_{pu} := \begin{cases} 1.25 \cdot \min(F_y, F_{yp}) \cdot A_p & \text{service\_class} = 0 \\ 0.63 \cdot \min(F_y, F_{yp}) \cdot A_p & \text{service\_class} \geq 1 \end{cases}$$

$$P_{pu} = 46.406$$

Allowable bearing load (ASME eq 3-51). If the connection is subject to rotating cyclic loading, this value shall be divided by 2

$$P_p := \frac{P_{pu}}{N_d} = 23.203$$

Factor of safety

$$F_{S_p} := \frac{P_{pu}}{F_{app}} = 1.160$$